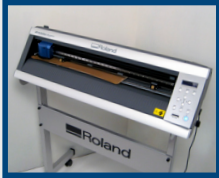


3M™ SCOTCHLITE™ REFLECTIVE 5807



Feed Material
 into cutter so
 that the carrier
 is on the bottom



PREHEAT & POSITION—
 Preheat garment for 10
 seconds, prior to application.
 Position & place cover
 sheet over graphic.

Recommended Fabrics

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Lycra®/ Spandex blends
- Nylon
- Polyester knits
- Poly/foam & cotton caps
- Fleece

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahl's recommends and provides samples of our materials and medias for testing.

Accessories Required

- Cover Sheet
- EZ Weeder® or Tweezers

Cutting Notes

For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash warm. Tumble dry low. Cool iron if needed. Dry clean on normal cycle. Non-chlorine bleach if needed.



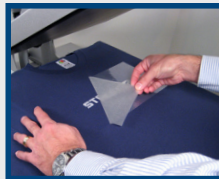
CUT LOGO,
 words or
 numbers
 in reverse
 (mirror
 image).



HEAT APPLY—
 Temperature: 325-350°F;
 165-177°C
 Time: 10-20 seconds
 Pressure: firm
 #8 on Hotronix®



WEED
 away excess
 material.



PEEL COOL —

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	60° / 45°	100-140g / 80g	.475 / .25	50cm/s
Ioline 100	60° / 45°	180g / 220g	.15	12:00
Ioline 300	60° / 45°	380g / 370g	.15	12:00

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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