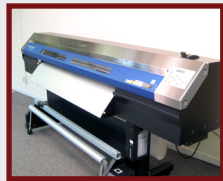
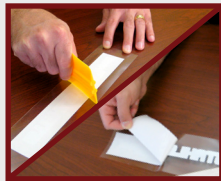


StretchPrint™

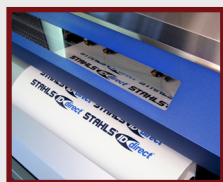


FEED MATERIAL into plotter/cutter so that the media faces up.



PLACE MASK over the graphic, making sure to smooth out any air bubbles. Once masked, design should be applied immediately.

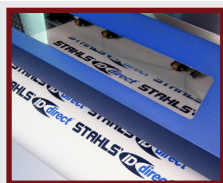
REMOVE BACKING—



PRINT DESIGN in positive form.



PREHEAT & POSITION— Preheat garment for 10 seconds, prior to application. Position & place cover sheet over graphic.



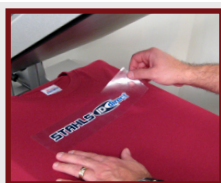
CUT DESIGN— If cutting through ink, let the print dry for 2-4 hours otherwise you may cut immediately. Dry times may vary.



HEAT APPLY— Temperature: 320°F; 160°C
 Time: 15 seconds
 Pressure: firm
 #7-9 on Hotronix®



WEED Away the excess media. If the design was cut immediately, the print must dry 30-60 minutes before proceeding.



PEEL MASK HOT/WARM—

Description—

For use with solvent, eco solvent or thermo-resin print and cut systems. CAD-COLOR® StretchPrint™ print/cut specialty media is a lightweight media with superior elasticity and results in a vibrant, full-color, matte finish.

Recommended Fabrics

100% cotton
 100% polyester
 Poly/cotton blends
 Lycra®/ Spandex blends
 Polyester knits
 Polyester mesh
 Poly/foam & cotton caps
 Satin

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

CAD-COLOR® Magic Mask – Medium Tack Cover Sheet
 EZ Weeder® or Tweezers

Cutting Notes

Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.

Care Instructions

For best results, turn garment inside out. Machine wash warm or cold using mild detergent. Do not bleach. Do not iron directly on transfer. Tumble dry low setting. Do not dry clean.

Storage

If designs will not be heat applied immediately, return masked designs to paper backing for storage. Avoid humid spaces and extreme changes in temperature.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland SP-300	45°	100g	.25	30cm/s
Roland VP-300	45°	100g	.25	30cm/s
Roland GX-24	45°	100-110g	.25	50cm/s
Mimaki CG-75 FX	SPB-0001	30g	.20	90cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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