



Application Instructions for CAD-MAX™ Crystal Gloss/Matte Clear

Accessories Required:

EZ Weeder®, Kraft Paper or Teflon sheet

Recommended for **WHITE** or **LIGHT** colour fabrics:

- Very thin material, suitable for light (colours) fabrics without silicon treatment.

Print/Cut Instructions

1. Create digital print graphic in positive using graphic design software.
2. Export the graphic to RIP software and **MIRROR** the image.
- 3a. If contour cutting around image, into ink: Print digital print graphic with registration marks and remove from printer. Allow ink to dry for 12 hours. After drying, put sheet back into printer, cut digital print graphic and remove from printer.
- 3b. If cutting around image, but not cutting into the ink: Print then cut digital print graphic and remove from printer. Allow ink to dry for 12 hours.
4. Weed excess material away from graphic leaving the graphic on the carrier.

Heat-apply Instructions

1. Pre-heat the garment for 10 seconds.
2. Position the graphic **FACE DOWN** on the garment.
3. Heat apply – Time: 15 seconds
Temp: 160° C – 165° C
Temp: 320° F – 330° F
Pressure: Medium/Low
Note: use kraft paper to cover graphic.
4. **COLD** peel the carrier off the graphic.

CAD-MAX™ material can be printed on solvent and eco solvent printers and will work with most basic profiles. Ensure that high resolution and high pass count settings are set to allow the ink to absorb without beading or bleeding. Also ensure that 12 hours dry time is allowed before cutting if you are contour cutting directly around the printed edge. Stahls' does have a CAD-MAX™ media profile for the Roland® Versa Camm VP300 and VP540. Please contact us to have it emailed to you.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance under conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.



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