

INSTRUCTIONS FOR USING Perma-TWILL™

For laser cutting permanent, no-sew Twill applications.



PREHEAT BOTTOM PAD

Before application, Stahls' suggests lowering the top platen for 60 seconds. This helps the adhesive to melt properly during application.



PREHEAT GARMENT

Place garment on bottom pad and press for 10 seconds to remove moisture and chemical treatment from the lettering area. Repeat as necessary.



LAYOUT LETTERING

Position lettering and cover with a Teflon® cover sheet/ Kraft paper to protect garment and lettering.



HEAT APPLY--1 COLOR APPLICATION

Time: 20 seconds
Temp: 350°F; 177°C
Pressure: Medium/Firm
#6 based on Stahls' Hotronix® heat presses. Settings on other heat presses may vary.

TWO-COLOR: MUST BE DONE IN 2 STEPS

Time: 10 seconds for background layer
Time: 30 seconds for foreground layer
(Due to the thickness)

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All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control.

Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product.

Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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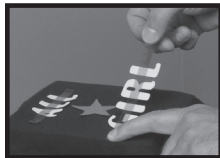
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for current application instructions visit us online

RECOMMENDED SUBSTRATES

- 100% cotton
- 100% polyester
- cotton/poly blends
- fleece
- caps

NOTE: If knife cutting, sewing is recommended to prevent fraying

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