



Application Instructions for CAD-Patterns™



*Graphic shown has CAD-Patterns™ applied on top of Poly-TWILL™

Accessories Required:

EZ Weeder®, Kraft Paper or Teflon sheet, squeegee & CAD-COLOUR™ Mask

- Perfectly suited for T-shirts, sweatshirts and hats
- Best choice for 100% cotton and poly/cotton blends

Cut Instructions

1. Create your own graphic in positive using graphic design software.
2. Cut graphic in positive and remove sheet from the cutter.
Force: 90 grams
Offset : 0.250
** Cutting specs based on using Roland® GX24 with a 45° blade*
*** Test Cuts are highly recommended before each run*
3. Weed excess material away from graphic leaving the graphic on the carrier.

- 4a. If graphic is **SMALL** or has **pre-aligned** letters/numbers: Use CAD-COLOUR™ Mask provided with the flood sheet.
 - Cover the graphic with Mask & use squeegee to press mask down tightly to entire graphic. Ensure air bubbles are pushed out.
 - Pick graphic off of carrier by peeling away CAD-COLOUR™ Mask. Graphic will adhere to the mask and pull away from carrier. Ensure you pull away slowly and with even pressure.
- 4b. If graphic is **BIG** or has **NO pre-aligned** letters/numbers: Simply peel graphic off carrier and heat apply.

Heat-apply Instructions

1. Pre-heat the garment for 10 seconds.
2. Align the graphic on the garment.
3. Heat apply – Time: 10-15 seconds
Temp: 302°F; 150° C
Pressure: Medium
Note: use kraft paper to cover graphic.
4. **COLD** peel the carrier off the graphic.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance under conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.



Make a Lasting Impression.



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