

3M™ SCOTCHLITE™ REFLECTIVE 5807



Feed Material
 into cutter so
 that the carrier
 is on the bottom



PREHEAT & POSITION—
 Preheat garment for 10
 seconds, prior to application.
 Position & place cover
 sheet over graphic.

Recommended Fabrics

100% cotton
 100% polyester
 Poly/cotton blends
 Lycra®/ Spandex blends
 Nylon
 Nylon mesh
 Polyester knits
 Poly/foam & cotton caps
 Fleece

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.



CUT LOGO,
 words or
 numbers
 in reverse
 (mirror
 image).



HEAT APPLY—
 Temperature: 325-350°F;
 165-177°C
 Time: 10-20 seconds
 Pressure: firm
 #8 on Hotronix®

Tip: A Teflon Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

Accessories Required

Cover Sheet
 EZ Weeder® or Tweezers

Cutting Notes

For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.



WEED
 away excess
 material.



PEEL COOL —

Care Instructions

Machine wash warm. Tumble dry low. Cool iron if needed. Dry clean on normal cycle. Non-chlorine bleach if needed.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	80g / 100-140g	.25 / .475	50cm/s
Ioline 100	45° / 60°	220g / 180g	.15	12:00
Ioline 300	45° / 60°	370g / 380g	.15	12:00

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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