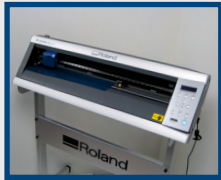


CAD-CUT® FLOCK



FEED MATERIAL—
 into cutter
 so that the
 carrier is on
 the bottom.



PREHEAT & POSITION—
 Preheat garment for 10
 seconds, prior to appli-
 cation. Position weeded
 design on garment.
 Place cover sheet over
 graphic.

Recommended Fabrics

100% cotton
 100% polyester
 Poly/cotton blends
 Polyester knits
 Polyester mesh

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Cover Sheet
 EZ Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. For best results, do not cut graphics smaller than 1 inch.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto CAD-CUT® FLOCK .

Multi-Color Designs

Apply background for 2 seconds, peel COOL, place foreground and heat apply at 320° medium pressure for 12 seconds, peel COOL.

Storage

Store flat, in a cool, dry area, away from direct heat and sunlight.



CUT LOGO,
 words or
 numbers
 in reverse
 (mirror
 image).



HEAT APPLY—
 Temperature: 320°F; 160°C
 Time: 15-20 seconds
 Pressure: medium
 #5 on Hotronix®

Tip: A Teflon Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.



WEED away
 excess material
 leaving only
 the desired
 graphic on the
 carrier.



PEEL COLD—
 Allow to cool completely
 before peeling.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	Flock Blade	170-220g	.50	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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