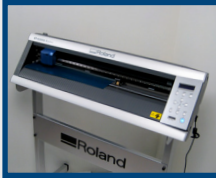


Fashion-REFLECT™



REMOVE liner from adhesive side of material before cutting. feed material into cutter so that the carrier is on the bottom

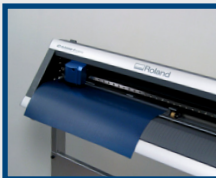


PREHEAT AND POSITION— Preheat garment for 10 seconds. Position weeded design on garment with the carrier side up (*reads left to right*). Place a Kraft Paper cover sheet over carrier before pressing.

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Lycra®/ Spandex blends
Woven nylon
Nylon knits
Nylon meshes - micro, tricot, mini, reversible
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin
Cordura®

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls® recommends and provides samples of our materials and medias for testing.



CUT LOGO, words or numbers in reverse (*mirror image*).



HEAT APPLY— Temperature: 305°F; 152°C
Time: 5 seconds
Pressure: medium
#4 on Hotronix®

Tip: A Teflon Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

Accessories Required

Kraft Paper or Teflon® Sheet EZ
Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.



WEED away excess material leaving only the desired graphic on the carrier.



PEEL WARM — Garment must still be warm to remove carrier successfully.

FINAL APPLICATION— Cover with Kraft Paper and reseat for 5 seconds.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto Fashion-REFLECT. Do not dry clean

Multi-Color Designs

Apply background for 5 seconds; Peel WARM. Apply foreground for 5 seconds; Peel WARM. Cover with Kraft paper and heat apply for 5 seconds at 305° F, medium pressure

CAD-CUT® Fashion-REFLECT™ materials offer improved visibility under certain lighting conditions. The silver Fashion-REFLECT™ is the only color in this line which meets the reflectivity requirements of the ANSI/ISEA or that of any other national/international safety regulations.

Extremely thin and stretchable, CAD-CUT® Fashion-REFLECT™ has a very soft hand and is perfect for creating fine details and modern effects on garments. This material is suited for heat application onto all textiles except coated nylon.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	60° / 45°	80g / 90g	.60 / .25	50cm/s
Ioline 100	45°	140g	.15	12:45
Ioline 300	30°	120g	.15	12:15

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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