

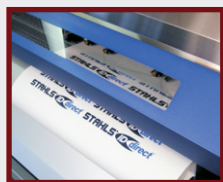
## FLOCKPRINT™



**FEED MATERIAL**  
 into plotter/  
 cutter so that  
 the media  
 faces up.



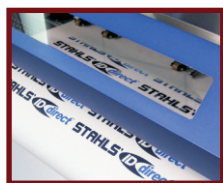
**PREHEAT & POSITION-**  
 Preheat garment for 10  
 seconds, prior to applica-  
 tion. Position & place cover  
 sheet over graphic.



**PRINT DESIGN**  
 in the positive.



**Note:**  
 FLOCKPRINT™ can not be  
 masked. Therefore, we  
 recommend that graphics  
 are created as one piece to  
 eliminate troublesome  
 applications.



**CUT DESIGN-**  
 If cutting through  
 ink, let the print dry  
 for 2-4 hours,  
 otherwise you may  
 cut immediately.  
 Dry times may vary



**HEAT APPLY -**  
 Temperature: 350°F; 177°C  
 Time: 15 seconds  
 Pressure: Medium  
 #5 on a Hotronix® heat  
 press.



**WEED** Away  
 the excess  
 media. If the  
 design was cut  
 immediately, the  
 print must dry  
 30-60 minutes  
 before proceeding.



**PEEL AWAY COVER SHEET HOT.**

### Description

For use with solvent or eco solvent print and cut systems. Once heat applied, CAD-COLOUR™ FLOCKPRINT™ offers a soft, velvety texture. Created from high density fibers, CAD-COLOUR™ FLOCKPRINT™ is long lasting and highly durable.

### Recommended Fabrics

100% cotton  
 100% polyester  
 Poly/cotton blends  
 Polyester knits  
 Polyester mesh  
 Poly/foam & cotton caps

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and media's for testing.*

### Accessories Required

Cover Sheet  
 EZWeeder® or Tweezers

### Cutting Notes

Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.

### Care Instructions

For best results, turn garment inside out. Machine wash warm or cold using mild detergent. Do not bleach. Do not iron directly on transfer. Tumble dry low setting. Do not dry clean.

### Storage

If designs will not be heat applied immediately, return masked designs to paper backing for storage. Avoid humid spaces and extreme changes in temperature.

### HEAT APPLICATION

Temperature: 350°F; 177°C  
 Time: 15 Seconds  
 Pressure: Medium (#5)

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland VP-300	45°	85-90g	.25	30cm/s
Roland SP-300	45°	80-85g	.25	30cm/s



All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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